

Packaging

AA404 is available in a metal box with a volume of 1 litre.

Technical data

Density at +20 ° C	0,79 g/cm3
Combustible	yes
Antistatic effect	no
Minimum application temperature	+5 °C
Storage temperature	+15 °C to +25°C
Shelf-life	24 months in original unopened

Instructions

- Perfect preparation and cleaning of the substrate is a key factor in achieving sufficient adhesion of the adhesive or sealant
- The surface must be clean, degreased, dry and free of dust and loose particles.
- Suitability of hard PVC is needed to verify with own testing. Cleaner can easily etch the plastic.
- For powder coated surfaces, it is necessary to first verify
 the suitability of AA404 with testing. The colour pigment of
 powder coated substrates can be affected if colour is not
 perfectly cured. Otherwise, it can lead to leaching of the
 pigment.
- Dispense cleaner into smaller containers. Afterward pour a small amount of AA404 on the cloth. This will prevent unwanted contamination of cleaner in container.
- Clean surface with so call "2 cloth method". First, wipe and clean the substrate with a clean cloth containing AA404 cleaner. Cloth should be made of a material which does not leave traces and fibres on substrate, e.g. cotton. Route cloth in one direction only, do not return back on the cleaned area. After dry a surface with a second dray cloth. Route the cloth in way only.
- Change cloths regularly replace with new ones.
 The frequency depends on the degree of substrate contamination.



AA404

Cleaner

Description

AA404 cleaner is based on a mixture of alcohol and ketone. The cleaner is used to remove dirt, dust, leftovers of some protective films and traces of markers and pencils. Can also be used for the removal of fresh PUR foam and sealants. The cleaner is suitable for use on nonporous substrates such as glass, metal, ceramics. AA404 evaporates very quickly

Cleaner



Technical Service

tremco illbruck has a team of experienced Technical Service Representatives who provide assistance in the selection an specification of products. For more detailed information, service and advice.

Warranty

tremco illbruck products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with tremco

illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge. No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. tremco illbruck reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.



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