

## **DECLARATION OF PERFORMANCE**

according Annex III of the regulation (EU) N° 305/2011

FA870-20140411

### **1. Unique identification code of the product-type:**

FA870

### **2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):**

**FA870**, batch number: see packaging of the product

### **3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:**

Sealant for façade for interior and exterior application (intended for use in cold climates) EN 15651-1 F-EXT-INT-CC

Sealant for joints in sanitary areas exposed to non-pressurized water EN 15651-3 XS2

### **4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):**

tremco illbruck Produktion GmbH, Zweigstelle Traunreut  
Traunring 65  
D-83301 Traunreut

### **5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):**

Not relevant

### **6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:**

System 3 for the type testing and System 3 for the reaction to fire

### **7. In case of the declaration of performance concerning a construction product covered by a harmonised standard:**

The notified body GINGER CEBTP, identification number 0074, performed the type testing under system 3 and issued: certificate of constancy of performance

The notified body GINGER CEBTP, identification number 0074, performed the testing of the reaction to fire under system 3 and issued: test report and classification report

### **8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:**

not relevant

## 9. Declared performance

EN15651-1 F-EXT-INT-CC

Conditioning: Method A

Substrate: Mortar M2 with AT101 Primer, Aluminium with AT105 Primer

Essential characteristics	Performance	Harmonised technical specification
REACTION TO FIRE (EN 13501)	Class E	EN 15651-1:2012
RELEASE OF CHEMICALS DANGEROUS TO THE ENVIRONMENT AND HEALTH	NPD	EN 15651-1:2012
WATER TIGHTNESS AND AIR TIGHTNESS		
Resistance to flow (EN ISO 7390)	≤ 5 mm	EN 15651-1:2012
Loss of volume (EN ISO 10563)	≤ 10 %	EN 15651-1:2012
Tensile properties (i.e. at maintained extension after immersion in water at 23°C) (for elastic sealants) (EN ISO 10590)	NF	EN 15651-1:2012
Tensile properties (i.e. secant modulus) for non-structural low modulus sealants used in joint in cold climate areas (-30°C) (EN ISO 8339)	≤ 0,9 MPa	EN 15651-1:2012
Tensile properties (i.e. at maintained extension) for non-structural low modulus sealants used in joint in cold climate areas (-30°C) (EN ISO 8340)	NF	EN 15651-1:2012
DURABILITY (EN ISO 8340, EN ISO 9047, EN ISO 10590)	Pass	EN 15651-1:2012

EN 15651-3 XS2

Conditioning: Method A

Substrate: Aluminium with AT105 Primer

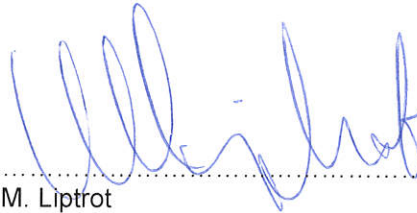
Essential characteristics	Performance	Harmonised technical specification
REACTION TO FIRE (EN 13501)	Class E	EN 15651-3:2012
RELEASE OF CHEMICALS DANGEROUS TO THE ENVIRONMENT AND HEALTH	NPD	EN 15651-3:2012
WATER TIGHTNESS AND AIR TIGHTNESS		
Resistance to flow (EN ISO 7390)	≤ 3 mm	EN 15651-3:2012
Loss of volume (EN ISO10563)	≤ 20 %	EN 15651-3:2012
Tensile properties (i.e. elongation)		
- at maintained extension after water immersion (EN ISO 10590)	Pass	EN 15651-3:2012
MICROBIOLOGICAL GROWTH (ISO 846, method B)	2	EN 15651-3:2012
DURABILITY (EN ISO 8340, EN ISO 9047, EN ISO 10590)	Pass	EN 15651-3:2012

NF = No failure according to ISO11600

NPD = No performance declared

**10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.**

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.  
Signed for and on behalf of the manufacturer by:



Traunreut, April 11, 2014.....

M. Liptrot  
Business Unit Director Sealants and Coatings

**Annex:**

According to Art. 6 (5) of the Regulation (EU) No. 305/2011 a Safety Data sheet according Regulation (EU) No. 1907/2006 (REACH), Annex II is available on the website to support this Declaration of Performance.



tremco illbruck Produktion GmbH, Zweigstelle Traunreut, Traunring 65,  
D-83301 Traunreut

**14**

FA870-20140411

[illbruck.com/dop/FA870](http://illbruck.com/dop/FA870)

**EN 15651-1, -3: 2012**

Non-structural sealant for joints for interior and exterior application (intended for use in cold climates)

Non-structural sealant for sanitary joints

- Type F EXT-INT-CC, Type S
- Conditioning: Method A
- Substrate: Concrete M2 with AT101 Primer XY, Aluminium with AT105 Primer

<b>REACTION TO FIRE</b>	Class E
<b>RELEASE OF CHEMICALS DANGEROUS TO THE ENVIRONMENT AND HEALTH</b>	NPD
<b>WATER TIGHTNESS and AIR TIGHTNESS</b>	
- resistance to flow	≤ 3 mm
- loss of volume	≤ 10 %
- adhesion/cohesion properties at maintained extension after water immersion (23°C)	NF
- adhesion/cohesion properties (-30°C)	≤ 0,9 N/mm <sup>2</sup>
- adhesion/cohesion properties at maintained extension (-30°C)	NF
<b>MICROBIOLOGICAL GROWTH</b>	2
<b>DURABILITY</b>	Pass